



# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

### STATE ONLY SYNTHETIC MINOR OPERATING PERMIT

Issue Date: December 15, 2022 Effective Date: December 15, 2022

Expiration Date: December 15, 2027

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

### State Only Permit No: 48-00022

Synthetic Minor

Federal Tax Id - Plant Code: 30-0007111-4

	Owner Information
Name: ARDENT MILLS LLC	
Mailing Address: 4888 S DELAWARE DR	
MARTINS CREEK, PA 18063	
	Plant Information
Plant: ARDENT MILLS LLC/MARTINS CREEK FLO	OUR MILL
Location: 48 Northampton County	48922 Lower Mount Bethel Township
SIC Code: 2041 Manufacturing - Flour And Other Grain	n Mill Products
F	Responsible Official
Name: AARON BLACK	
Title: PLANT MANAGER	
Phone: (484) 541 - 5114	Email: aaron.black@ardentmills.com
Permit Contact Person	
Name: AARON BLACK	
Title: PLANT MANAGER	
Phone: (484) 541 - 5114	Email: aaron.black@ardentmills.com
[Signature]	
MARK J. WEJKSZNER, NORTHEAST REGION AIR PROGRAM MANAGER	



### **SECTION A. Table of Contents**

### Section A. Facility/Source Identification

**Table of Contents** Site Inventory List

### Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- **Operating Permit Modifications** #011
- #012 Severability Clause.
- De Minimis Emission Increases. #013
- #014 Operational Flexibility.
- #015 Reactivation
- #016 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- Sampling, Testing and Monitoring Procedures. #019
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.
- #023 Reporting
- #024 Report Format

### Section C. Site Level State Only Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

### Section D. Source Level State Only Requirements

- Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

### Section E. Source Group Restrictions

E-I: Restrictions





### **SECTION A. Table of Contents**

E-II: Testing Requirements
E-III: Monitoring Requirements
E-IV: Recordkeeping Requirements
E-V: Reporting Requirements
E-VI: Work Practice Standards
E-VII: Additional Requirements

### **Section F.** Alternative Operating Scenario(s)

F-I: Restrictions

F-II: Testing Requirements
F-III: Monitoring Requirements
F-IV: Recordkeeping Requirements
F-V: Reporting Requirements
F-VI: Work Practice Standards
F-VII: Additional Requirements

### Section G. Emission Restriction Summary

### Section H. Miscellaneous





# **SECTION A.** Site Inventory List

OLO!	ION A. Site inventory List		
Source	ID Source Name	Capacity/Throughput	Fuel/Material
010	BOILER	10.500 MMBTU/HR	
001	WHEAT RECEIVING		
001A	WHEAT RECEIVING PITS 3 & 4		
002	WHEAT HANDLING		
002A	WHEAT HANDLING		
003	WHEAT CLEANING		
004	PHOSTOXIN FUMIGATION		
005	BULK FLOUR LOADING		
006	FEED LOADOUT		
800	PHOSTOXIN FUMIGATION		
C02A	ELEVATOR A HOUSE		
C02B	ELEVATOR B HOUSE		
C02C	ELEVATOR C HOUSE		
C02D	BOONE FILTER		
C03A	CLEANING HOUSE SYSTEM 1		
C03B	CLEANING HOUSE SYSTEM 2		
C03C	WHEAT PREP FILTER		
C03D	HAMMERMILL FILTER		
C04A	A-MILL SYSTEM 1		
C04B	A-MILL SYSTEM 2		
C04C	B-MILL PNEUMATIC		
C04D	B MILL GENERAL		
C04G	A-MILL PURIFIER FILTER		
C05A	BLEND BEUHLER FILTER		
C05B	BLEND BIN 11		
C05C	BLENDING BLUE FILTER		
C05D	BLEND SYSTEM1		
C05E	BLEND SYSTEM 2		
C05F	BLEND SYSTEM3		
C05G	BLEND SYSTEM 4		
C05H	PACKAGING CF		
C05I	PACKAGING DF		
C05J	PACKAGING BF		
C05K	BLEND BIN 16		
C05L	BLEND BIN 17		
C05M	BLEND BIN 20		
C05N	BLEND BIN 21		
C05O	BLEND BIN 12		
C05P	BLEND BIN 13		
C05Q	BLEND BIN 14		





# SECTION A. Site Inventory List

Source II	D Source Name	Capacity/Throughput	Fuel/Material
C05R	BLEND BIN 15	Oupdoity/ I'm oughput	
C05S	FLOUR PACKAGING CONVEYOR & TRANSPORT		
	DUST COLLECTOR		
C05T	PACKER DUST COLLECTOR		
C05U	PLANT VACUUM SYSTEM DUST COLLECTOR		
CO2D	HOUSE ELEVATOR FLTR D		
FML01	#2 FUEL OIL		
S010	STK-SOURCE ID 010		
S05S	DUST COLLECTOR C05S STACK		
S05T	DUST COLLECTOR C05T STACK		
S05U	DUST COLLECTOR C05U STACK		
STK05K	FLOUR BIN 16 FILTER STACK		
STK05L	FLOUR BIN 17 FILTER STACK		
STK05M	FLOUR BIN 20 FILTER STACK		
STK05N	FLOUR BIN 21 FILTER STACK		
STK2A	ELEVATOR HOUSE A DISCHARGE		
STK2B	ELEVATOR B HOUSE		
STK2C	ELEVATOR C HOUSE DISCHARGE		
STK2D	BOONE FILTER		
STK3A	CLEANING HOUSE 1 DISCARGE		
STK3B	CLEANING HOUSE SYSTEM 2 DISCHARGE		
STK3C	WHEAT PREP DISCHARGE		
STK3D	C03D HAMMERMILL FILTER DISCHARGE		
STK4A	A MILL SYSTEM 1 DISCHARGE		
STK4B	A MILL SYSTEM 2 DISCHARGE		
STK4C	C04C B MILL PNEUMATIC DISCHARGE		
STK4D	C04D B MILL GENERAL		
STK4G	C04G A MILL PURIFIER DISCHARGE		
STK5A	BLEND PLANT DISCHARGE		
STK5B	C05B BLEND PLANT DISCHARGE		
STK5C	C05B BLEND PLANT DISCHARGE		
STK5D	C05D BLEND PLANT DISCHARGE		
STK5F	C05F BLEND PLANT DISCHARGE POINT		
STK5G	C05G BLEND PLANT DISCHARGE OINT		
STK5H	C05H BLEND PLANT DISCHARGE POINT		
STK5I	C05I BLEND PLANT DISCHARGE POINT		
STK5J	C05J BLEND PLANT DISCHARGE POINT		
STK50	C050 BLEND PLANT DISCHARGE POINT		
STK5P	C05P BLEND PLANT DISCHARGE POINT		
STK5Q	C05Q BLEND PLANT DISCHARGE POINT		
STK5Q STK5R	COSR BLEND PLANT DISCHARGE POINT		
JINOK	OUST BLEIND FLANT DISCHARGE FOINT		

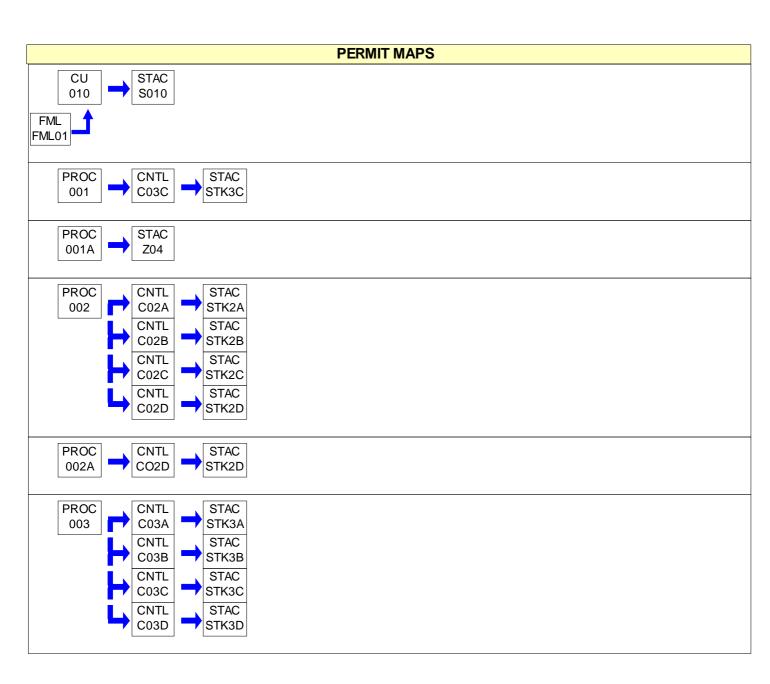
DEP Auth ID: 1397661 DEP PI





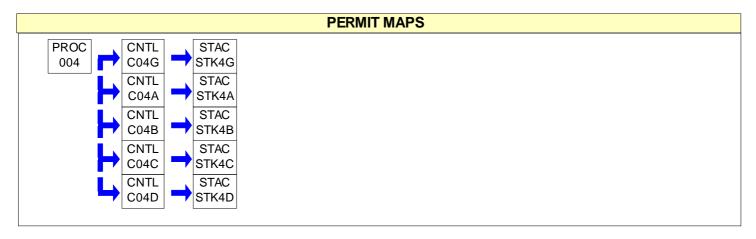
# **SECTION A.** Site Inventory List

Source	ID Source Name	Capacity/Throughput	Fuel/Material
Z03	FUGITIVE-SOURCE ID 008		
Z04	FUGITIVE-SOURCE ID 001A		



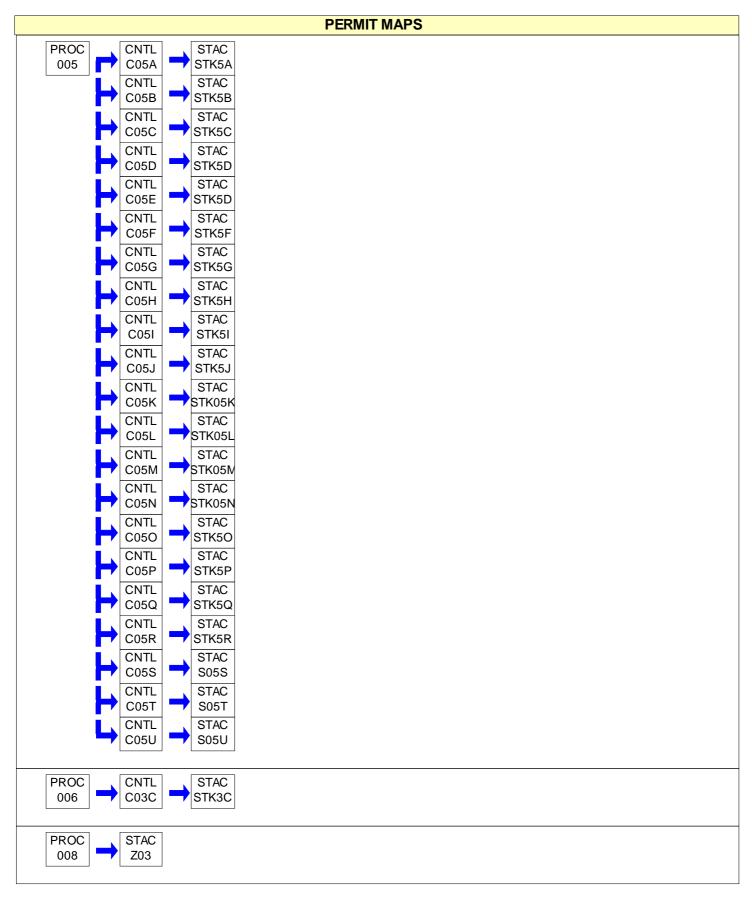
















#001 [25 Pa. Code § 121.1]

Definitions.

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]

**Operating Permit Duration.** 

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]

### Permit Renewal.

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]

Operating Permit Fees under Subchapter I.

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
  - (1) For a synthetic minor facility, a fee equal to:
    - (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
    - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
    - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.





- (2) For a facility that is not a synthetic minor, a fee equal to:
  - (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
  - (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
  - (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.
- (b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

## #005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

### **Transfer of Operating Permits.**

- (a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.
- (b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.
- (c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

### #006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

### Inspection and Entry.

- (a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:
- (1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
  - (2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
- (3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
- (4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.
- (b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.
- (c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

### #007 [25 Pa. Code §§ 127.441 & 127.444]

### Compliance Requirements.

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:





- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application
- (b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.
- (c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

**Duty to Provide Information.** 

- (a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.
- (b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

**Operating Permit Modifications** 

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:



- (b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.
- (c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.
- (d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.
- (e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

### #012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

### #013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

- (a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:
  - (1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.
- (2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.
- (b) The Department may disapprove or condition de minimis emission increases at any time.
- (c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:
- (1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.
- (2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.
- (3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.
- (4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
- (5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:





- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.
  - (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
  - (4) Space heaters which heat by direct heat transfer.
  - (5) Laboratory equipment used exclusively for chemical or physical analysis.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

### #014 [25 Pa. Code § 127.3]

### Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)



- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

#### #015 [25 Pa. Code § 127.11]

### Reactivation

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#### #016 [25 Pa. Code § 127.36]

Health Risk-based Emission Standards and Operating Practice Requirements.

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#### #017 [25 Pa. Code § 121.9]

### Circumvention.

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#### #018 [25 Pa. Code §§ 127.402(d) & 127.442]

### Reporting Requirements.

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager PA Department of Environmental Protection (At the address given in the permit transmittal letter, or otherwise notified)

- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such





records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#### #019 [25 Pa. Code §§ 127.441(c) & 135.5]

### Sampling, Testing and Monitoring Procedures.

- (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.
- (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#### #020 [25 Pa. Code §§ 127.441(c) and 135.5]

### Recordkeeping.

- (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:
  - (1) The date, place (as defined in the permit) and time of sampling or measurements.
  - (2) The dates the analyses were performed.
  - (3) The company or entity that performed the analyses.
  - (4) The analytical techniques or methods used.
  - (5) The results of the analyses.
  - (6) The operating conditions as existing at the time of sampling or measurement.
- (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.
- (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#### #021 [25 Pa. Code § 127.441(a)]

**Property Rights.** 

This permit does not convey any property rights of any sort, or any exclusive privileges.

#### #022 [25 Pa. Code § 127.447]

### **Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.



#023 [25 Pa. Code §135.3]

48-00022

### Reporting

- (a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.
- (b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]

### **Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.



### I. RESTRICTIONS.

### **Emission Restriction(s).**

48-00022

### # 001 [25 Pa. Code §123.1]

### Prohibition of certain fugitive emissions

- (a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:
  - (1) Construction or demolition of buildings or structures.
  - (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
  - (4) Clearing of land.
  - (5) Stockpiling of materials.
  - (6) Open burning operations.
  - (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
  - (8) N/A
- (9) Sources and classes of sources other than those identified in paragraphs (1)-(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (i) the emissions are of minor significance with respect to causing air pollution; and
- (ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

### # 002 [25 Pa. Code §123.2]

### **Fugitive particulate matter**

The permittee may not permit a fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in SECTION C, Condition #001, if such emissions are visible at the point the emissions pass outside the person's property.

### # 003 [25 Pa. Code §123.31]

### Limitations

The permittee may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

### # 004 [25 Pa. Code §123.41]

### Limitations

The permittee may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

# # 005 [25 Pa. Code §123.42]

### **Exceptions**

The limitations of 123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in SECTION C, Condition #001.

### II. TESTING REQUIREMENTS.

### # 006 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

If at any time the Department has cause to believe that air contaminant emissions from the aforementioned source(s) may be in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the company shall be required to conduct





whatever tests are deemed necessary by the Department to determine the actual emission rate(s). Such testing shall be conducted in accordance with the revisions of Chapter 139 of the Rules and Regulations Environmental Protection, where applicable, and in accordance with any restrictions or limitations established by the Department at the time the company is notified, in writing, of the testing requirement.

### # 007 [25 Pa. Code §139.1]

Sampling facilities.

48-00022

If requested by the Department, the permittee shall conduct performance (stack) tests in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department. The permittee will provide adequate sampling ports, safe sampling platforms, and adequate utilities for the performance by the Department of tests on such source(s). The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

#### # 008 [25 Pa. Code §139.11]

### General requirements.

- (a) The following are applicable to source tests for determining emissions from stationary sources:
- (1) Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.
- (2) The Department will consider for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum all of the following:
  - (i) A thorough source description, including a description of any air cleaning devices and the flue.
- (ii) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature, and other conditions which may affect emissions from the process.
  - (iii) The location of the sampling ports.
- (iv) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO2, O2 and N2), static and barometric pressures.
- (v) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
  - (vi) Laboratory procedures and results.
  - (vii) Calculated results.

#### III. MONITORING REQUIREMENTS.

#### # 009 [25 Pa. Code §123.43]

### Measuring techniques

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

#### # 010 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

- (a) The permittee shall conduct weekly inspections of the facility perimeter, during daylight hours when the plant is in operation, to detect visible, fugitive, and malodor emissions as follows:
  - (1) Visible emissions in excess of the limits stated in SECTION C, Site Level Requirement, Condition #004.
- (2) Visible emissions may be measured according to the methods specified in SECTION C, Site Level Requirement, Condition #009, or alternatively, plant personnel who observe any visible emissions (i.e. emissions in excess of 0% opacity) will report the incident of visible emissions to the Department within four (4) hours of each incident and make arrangements for a certified observer to verify the opacity of the emissions.
- (3) The presence of fugitive emissions visible beyond the boundaries of the facility, as stated in SECTION C, Site Level Requirement, Condition #002.





(4) The presence of malodor emissions beyond the boundaries of the facility, as stated in SECTION C, Site Level Requirement, Condition #003.

### IV. RECORDKEEPING REQUIREMENTS.

### # 011 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The company shall maintain a file containing all records and other data that are required to be collected pursuant to the various provisions of this operating permit. The file shall include, but not be limited to all air pollution control systems performance evaluations, records of calibration checks, adjustments to sources and control devices, and maintenance performed on all equipment, which is subject to this operating permit. All measurements, records and other data required to be maintained by the company shall be retained for at least five (5) years following the date on which such measurements, records, or data are recorded.

### # 012 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

- (a) The permittee shall keep a logbook of weekly facility inspections performed. The logbook shall include the name of the company representative performing the inspection, the date and time of inspections, any instances of exceedances of visible emissions limitations, visible fugitive emissions limitations and malodorous air emissions limitations, and the name of the manager informed if a potential exceedance is observed. The permittee shall also record any and all corrective action(s) taken to abate each recorded deviation to prevent future occurrences.
- (b) These records shall be kept for a five (5) year period and shall be made available to the Department upon request.

### V. REPORTING REQUIREMENTS.

### # 013 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

- (a) The company, within one (1) hour of occurrence, shall notify the Department at (610) 861-2070 of any malfunction, recordkeeping and reporting errors, or other possible non-compliance issues, which result in, or may possibly be resulting in, the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any applicable rule or regulations contained in Article III of the Rules and Regulations of the Department of Environmental Protection.
- (b) A written report shall be submitted to the Department within five (5) working days following the incident describing the malfunction, recordkeeping and reporting error or other non-compliance issue and the corrective actions being taken. The Department may take enforcement action for any violations of the applicable standards.

### # 014 [25 Pa. Code §135.3]

### Reporting

- (a) A person who owns or operates a source to which this chapter applies, and who has previously been advised by the Department to submit a source (AIMS) report, shall submit by March 1 of each year a source report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the proceeding calendar year and sources modified during the same period which were not previously reported.
- (b) A person who receives initial notification by the Department that a source report is necessary shall submit an initial source report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.
- (c) A source owner or operator may request an extension of time from the Department for the filing of a source report, and the Department may grant the extension for reasonable cause.

### VI. WORK PRACTICE REQUIREMENTS.

### # 015 [25 Pa. Code §123.1]

### Prohibition of certain fugitive emissions

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall



48-00022

include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
  - (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

### # 016 [25 Pa. Code §129.14]

### Open burning operations

- (a) No person may permit the open burning of material in an area outside of air basins in a manner that:
- (1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.
- (2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.
  - (3) The emissions interfere with the reasonable enjoyment of life or property.
  - (4) The emissions cause damage to vegetation or property.
  - (5) The emissions are or may be deleterious to human or animal health.
  - (b) Exceptions: The requirements of subsections (a) does not apply where the open burning operations result from:
- (1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.
  - (2) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
  - (3) A fire set for the prevention and control of disease or pests, when approved by the Department.
- (4) A fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.
- (5) A fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of such structure.
  - (6) A fire set solely for recreational or ceremonial purposes.
  - (7) A fire set solely for cooking food.
  - (c) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:
  - (1) As used in this subsection the following terms shall have the following meanings:

Air curtain destructor -- A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained. Clearing and grubbing wastes -- Trees, shrubs, and other native vegetation which are cleared from land during or prior to the process of construction. The term does not include demolition wastes and dirt laden roots.

- (2) Subsection (a) notwithstanding, clearing and grubbing wastes may be burned in a basin subject to the following requirements:
  - (i) Air curtain destructors shall be used when burning clearing and grubbing wastes.
- (ii) Each proposed use of air curtain destructors shall be reviewed and approved by the Department in writing with respect to equipment arrangement, design and existing environmental conditions prior to commencement of burning. Proposals approved under this subparagraph need not obtain plan approval or operating permits under Chapter 127 (relating to construction modification, reactivation and operation of sources).
- (iii) Approval for use of an air curtain destructor at one site may be granted for a specified period not to exceed 3 months, but may be extended for additional limited periods upon further approval by the Department.
- (iv) The Department reserves the right to rescind approval granted if a determination by the Department indicates that an air pollution problem exists.
- (3) Subsection (b) notwithstanding clearing and grubbing wastes may be burned outside of an air basin, subject to the following limitations:
- (i) Upon receipt of a complaint or determination by the Department that an air pollution problem exists, the Department may order that the open burning cease or comply with subsection (b) of this section.
  - (ii) Authorization for open burning under this paragraph does not apply to clearing and grubbing wastes transported







from an air basin for disposal outside of an air basin.

### VII. ADDITIONAL REQUIREMENTS.

# 017 [25 Pa. Code §121.7]

Prohibition of air pollution.

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. Section 4003).

# 018 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The company shall not impose conditions upon or otherwise restrict the Department's access to the aforementioned source(s) and/or any associated air cleaning device(s) and shall allow the Department to have access at any time to said source(s) and associated air cleaning device(s) with such measuring and recording equipment, and proper for performing its duties and for the effective enforcement of the Air Pollution Control Act.

### VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

### IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

DEP Auth ID: 1397661 DEF



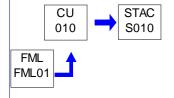
### 48-00022



### **SECTION D.** Source Level Requirements

Source ID: 010 Source Name: BOILER

Source Capacity/Throughput: 10.500 MMBTU/HR



### I. RESTRICTIONS.

### **Emission Restriction(s).**

## # 001 [25 Pa. Code §123.11]

### **Combustion units**

The permittee may not permit the emission into the outdoor atmosphere of particulate matter, expressed as PM, from this boiler in excess of the following:

0.4000 lbs/MMBTU of Total Suspended Particulate.

### # 002 [25 Pa. Code §123.22]

### **Combustion units**

[Compliance with the requirements specified in this streamlined permit condition assures compliance with the provisions in 40 CFR 52.2020(c)(1).]

- (a) Nonair basin areas. Combustion units in nonair basin areas must conform with the following:
- (1) General provision. A person may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO2, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over a 1-hour period.
  - (2) Commercial fuel oil.
- (i) A person may not offer for sale, deliver for use, exchange in trade or permit the use of commercial fuel oil in nonair basin areas if the commercial fuel oil contains sulfur in excess of the applicable maximum allowable sulfur content set forth in the following:

Maximum Allowable Sulfur Content, Expressed as Parts per Million (ppm) by Weight or Percentage by Weight

No. 2 fuel oil – 15 ppm (0.0015%) Grade Commercial Fuel Oil (Consistent with ASTM D396)

# 003 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11201]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources

What standards must I meet?

- (a) N/A
- (b) You must comply with each work practice standard, emission reduction measure, and management practice specified in Table 2 to this subpart that applies to your boiler. An energy assessment completed on or after January 1, 2008 that meets the requirements in Table 2 to this subpart satisfies the energy assessment portion of this requirement.
- (c) N/A
- (d) These standards apply at all times.





### Fuel Restriction(s).

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The sulfur content of #2 fuel oil used by Source ID 010 shall not exceed 0.0015%.

# 005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

This boiler unit shall be fired by #2 fuel oil only.

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### IV. RECORDKEEPING REQUIREMENTS.

# 006 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11225]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources

What are my notification, reporting, and recordkeeping requirements?

- (a) You must submit the notifications specified in paragraphs (a)(1) through (a)(5) of this section to the delegated authority.
- (1) You must submit all of the notifications in §§63.7(b): 63.8(e) and (f); 63.9(b) through (e); and 63.9(g) and (h) that apply to you by the dates specified in those sections.
- (2) As specified in §63.9(b)(2), you must submit the Initial Notification no later than 120 calendar days after May 20, 2011 or within 120 days after the source becomes subject to the standard.
- (3) N/A
- (4) You must submit the Notification of Compliance Status in accordance with §63.9(h) no later than 120 days after the applicable compliance date specified in §63.11196 unless you must conduct a performance stack test. If you must conduct a performance stack test, you must submit the Notification of Compliance Status within 60 days of completing the performance stack test. In addition to the information required in §63.9(h)(2), your notification must include the following certification(s) of compliance, as applicable, and signed by a responsible official:
  - (i) This facility complies with the requirements in §63.11214 to conduct an initial tune-up of the boiler.
  - (ii) This facility has had an energy assessment performed according to §63.11214(c).
  - (iii) N/A.
  - (iv) N/A.
  - (5) N/A.
- (b) You must prepare, by March 1 of each year, and submit to the delegated authority upon request, an annual compliance certification report for the previous calendar year containing the information specified in paragraphs (b)(1) through (4) of this section. You must submit the report by March 15 if you had any instance described by paragraph (b)(3) of this section. For boilers that are subject only to a requirement to conduct a biennial tune-up according to §63.11223(a) and not subject to emission limits or operating limits, you may prepare only a biennial compliance report as specified in paragraphs (b)(1) through (4) of this section, instead of a semi-annual compliance report.
  - (1) Company name and address.
- (2) Statement by a responsible official, with the official's name, title, phone number, e-mail address, and signature, certifying the truth, accuracy and completeness of the notification and a statement of whether the source has complied with all the relevant standards and other requirements of this subpart.
- (3) If the source experiences any deviations from the applicable requirements during the reporting period, include a description of deviations, the time periods during which the deviations occurred, and the corrective actions taken.



- (4) The total fuel use by each affected boiler subject to an emission limit, for each calendar month within the reporting period, including, but not limited to, a description of the fuel, whether the fuel has received a non-waste determination by you or EPA through a petition process to be a non-waste under §241.3(c), whether the fuel(s) were processed from discarded non-hazardous secondary materials within the meaning of §241.3, and the total fuel usage amount with units of measure.
- (c) You must maintain the records specified in paragraphs (c)(1) through (5) of this section.
- (1) As required in §63.10(b)(2)(xiv), you must keep a copy of each notification and report that you submitted to comply with this subpart and all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted.
- (2) You must keep records to document conformance with the work practices, emission reduction measures, and management practices required by §63.11214 as specified in paragraphs (c)(2)(i) and (ii) of this section.
- (i) Records must identify each boiler, the date of tune-up, the procedures followed for tune-up, and the manufacturer's specifications to which the boiler was tuned.
- (ii) Records documenting the fuel type(s) used monthly by each boiler, including, but not limited to, a description of the fuel, including whether the fuel has received a non-waste determination by you or EPA, and the total fuel usage amount with units of measure. If you combust non-hazardous secondary materials that have been determined not to be solid waste pursuant to \$241.3(b)(1), you must keep a record which documents how the secondary material meets each of the legitimacy criteria. If you combust a fuel that has been processed from a discarded non-hazardous secondary material pursuant to §241.3(b)(4), you must keep records as to how the operations that produced the fuel satisfies the definition of processing in §241.2. If the fuel received a non-waste determination pursuant to the petition process submitted under §241.3(c), you must keep a record that documents how the fuel satisfies the requirements of the petition process.
  - (3) N/A
- (4) Records of the occurrence and duration of each malfunction of the boiler, or of the associated air pollution control and monitoring equipment.
- (5) Records of actions taken during periods of malfunction to minimize emissions in accordance with the general duty to minimize emissions in §63.11205(a), including corrective actions to restore the malfunctioning boiler, air pollution control, or monitoring equipment to its normal or usual manner of operation.
- (6) You must keep the records of all inspection and monitoring data required by §§63.11221 and 63.11222, and the information identified in paragraphs (c)(6)(i) through (vi) of this section for each required inspection or monitoring.
  - (i) The date, place, and time of the monitoring event.
  - (ii) Person conducting the monitoring.
  - (iii) Technique or method used.
  - (iv) Operating conditions during the activity.
- (v) Results, including the date, time, and duration of the period from the time the monitoring indicated a problem to the time that monitoring indicated proper operation.
  - (vi) Maintenance or corrective action taken (if applicable).
  - (7) N/A.
- (d) Your records must be in a form suitable and readily available for expeditious review, according to §63.10(b)(1). As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each recorded action. You must keep each record onsite for at least 2 years after the date of each recorded action according to §63.10(b)(1). You may keep the records off site for the remaining 3 years.
- (e) N/A.
- (f) N/A.
- (g) If you intend to switch fuels, and this fuel switch may result in the applicability of a different subcategory or a switch out of subpart JJJJJJ due to a switch to 100 percent natural gas, you must provide 30 days prior notice of the date upon which you will switch fuels. The notification must identify:
- (1) The name of the owner or operator of the affected source, the location of the source, the boiler(s) that will switch fuels, and the date of the notice.
  - (2) The currently applicable subcategory under this subpart.
  - (3) The date on which you became subject to the currently applicable standards.
  - (4) The date upon which you will commence the fuel switch.





### REPORTING REQUIREMENTS.

#### # 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall comply with the applicable requirements specified in 40 CFR Part 63, Subpart JJJJJJ (National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources). Pursuant to 40 CFR §60.4 (relating to address), the submission of copies o all requests, reports, applications, submittals and other communications shall be provided to both EPA and the Department.
- (b) Copies of all documents provided to EPA shall be sent to:

Enforcement & Compliance Assurance Division Air, RCRA and Toxics Branch (3ED21) Four Penn Center 1600 John F. Kennedy Boulevard Philadelphia, PA 19103-2852

### VI. WORK PRACTICE REQUIREMENTS.

#### # 008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

This combustion unit shall be maintained and operated in accordance with the manufacturer's specifications and good air pollution practices.

# 009 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11196]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and **Institutional Boilers Area Sources** 

What are my compliance dates?

- (a) If you own or operate an existing affected boiler, you must achieve compliance with the applicable provisions in this subpart as specified in paragraphs (a)(1) through (3) of this section.
- (1) If the existing affected boiler is subject to a work practice or management practice standard of a tuneup, you must achieve compliance with the work practice or management standard no later than March 21, 2012.
- (2) N/A.
- (3) If the existing affected boiler is subject to the energy assessment requirement, you must achieve compliance with the energy assessment requirement no later than March 21, 2014.
- (b) N/A.
- (c) N/A.
- (d) N/A.

#### # 010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11214]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources

How do I demonstrate initial compliance with the work practicestandard, emission reduction measures, and management practice?

- (a) N/A.
- (b) If you own or operate an existing or new biomass-fired boiler or an existing or new oil-fired boiler, you must conduct a performance tune-up according to § 63.11223(b) and you must submit a signed statement in the Notification of Compliance Status report that indicates that you conducted a tune-up of the boiler.
- (c) If you own or operate an existing affected boiler with a heat input capacity of 10 million Btu per hour or greater, you must submit a signed certification in the Notification of Compliance Status report that an energy assessment of the boiler and its energy use systems was completed and submit, upon request, the energy assessment report.





(d) N/A.

#### # 011 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11223]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and **Institutional Boilers Area Sources** 

How do I demonstrate continuous compliance with the work practice and management practice standards?

- (a) For affected sources subject to the work practice standard or the management practices of a tune-up, you must conduct a biennial performance tune-up according to paragraphs (b) of this section and keep records as required in §63.11225(c) to demonstrate continuous compliance. Each biennial tune-up must be conducted no more than 25 months after the previous tune-up.
- (b) You must conduct a tune-up of the boiler biennially to demonstrate continuous compliance as specified in paragraphs (b)(1) through (7) of this section.
- (1) As applicable, inspect the burner, and clean or replace any components of the burner as necessary (you may delay the burner inspection until the next scheduled unit shutdown, but you must inspect each burner at least once every 36 months).
- (2) Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment should be consistent with the manufacturer's specifications, if available.
- (3) Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly.
- (4) Optimize total emissions of carbon monoxide. This optimization should be consistent with the manufacturer's specifications, if available.
- (5) Measure the concentrations in the effluent stream of carbon monoxide in parts per million, by volume, and oxygen in volume percent, before and after the adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made).
- (6) Maintain onsite and submit, if requested by the Administrator, biennial report containing the information in paragraphs (b)(6)(i) through (iii) of this section.
- (i) The concentrations of CO in the effluent stream in parts per million, by volume, and oxygen in volume percent, measured before and after the tune-up of the boiler.
  - (ii) A description of any corrective actions taken as a part of the tune-up of the boiler.
  - (iii) The type and amount of fuel used over the 12 months prior to the biennial tune-up of the boiler.
  - (7) If the unit is not operating on the required date for a tune-up, the tune-up must be conducted within one week of startup.

(c) N/A.

#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



# 48-00022



### **SECTION D.** Source Level Requirements

Source ID: 001 Source Name: WHEAT RECEIVING

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



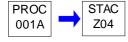




Source ID: 001A Source Name: WHEAT RECEIVING PITS 3 & 4

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



48-00022

### RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### MONITORING REQUIREMENTS. III.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



48-00022

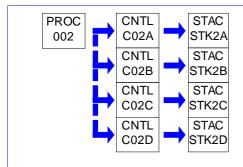


#### SECTION D. **Source Level Requirements**

Source ID: 002 Source Name: WHEAT HANDLING

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



### RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



# 48-00022



### **SECTION D.** Source Level Requirements

Source ID: 002A Source Name: WHEAT HANDLING

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

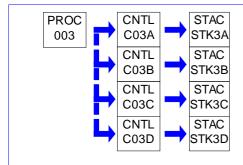




Source ID: 003 Source Name: WHEAT CLEANING

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



### RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



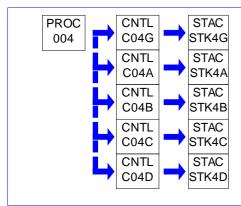




Source ID: 004 Source Name: PHOSTOXIN FUMIGATION

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

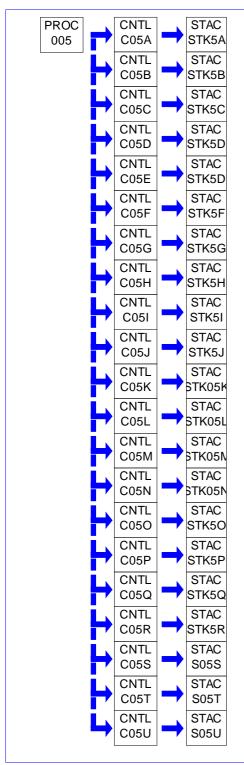




Source ID: 005 Source Name: BULK FLOUR LOADING

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01





### RESTRICTIONS.

### **Emission Restriction(s).**

48-00022

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

Pursuant to best available technology requirement of 25 Pa. Code §§127.1 and 127.12, the facility is subject to the following air contaminant emission limitations from each dust collector.

- i. The filterable particulate matter emissions in the exhaust of dust collector (baghouse) shall not exceed 0.02 grains per dry standard cubic foot of effluent gas volume.
- ii. There shall be no visible air contaminant emissions from the exhaust of the dust collectors.

### TESTING REQUIREMENTS.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

If at any time the Department has cause to believe that air contaminant emissions from the aforementioned source(s) may be in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the company shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s). Such testing shall be conducted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection, where applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notified the company that testing is required.

### MONITORING REQUIREMENTS.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The dust collectors shall be equipped with instrumentation to monitor the differential pressure across the unit on a continuous basis. The gauge should be positioned so that it is easily accessed and read.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The company shall ensure that the all monitoring equipment shall be installed, calibrated, operated, and maintained according to the vendor's specifications at all times the control devicea are in use.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The permittee shall on a weekly basis monitor and record the pressure drop across the dust collectors used to control particulate matter at the facility while the sources and dust collectors are in operation.

### IV. RECORDKEEPING REQUIREMENTS.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The permittee shall record the pressure drop of the dust collectors in a log book in a format approved by the Department. The log book shall document any malfunctions and/or filter changes.

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### WORK PRACTICE REQUIREMENTS.

[25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain the dust collectors in accordance with manufacturers specifications. All maintenance





performed on the dust collectors shall be documented in a log book. The log book shall be made available to the Department upon request.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The plant shall be:

- a. Operated in such a manner as not to cause air pollution as that term is defined in 25 Pa. Code § 121.1;
- b. Operated and maintained in a manner consistent with good operating and maintenance practices;
- c. Operated and maintained in accordance with practices based on the "manufacturer's specifications;" and
- d. Operated and maintained in such a manner that no owner or operator may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source that the malodors are detectable outside the property of the owner or operator on whose land the facility is being operated in accordance with 25 Pa. Code §123.31 (relating to limitations).

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The storage and handling of the material collected in the air cleaning device(s) associated with the aforementioned source(s) shall not at any time result in the emission of fugitive air contaminants in excess of the limitations specified in Section 123.1 of chapter 123 of the Rules and Regulations of the Department of Environmental Protection.

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

- 1. Dust collected in the dust collectors shall be discharged into closed containers only.
- 2. The permittee shall keep on hand a sufficient quantity of spare dust collectors bags/filters for the dust collector(s) associated with the aforementioned source(s) in order to be able to immediately replace any bags/filters requiring replacement due to deterioration resulting from routine operation of the source(s) and dust collector(s).

### [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The aforementioned source(s) may only be operated as long as the associted air pollution control devices are operationed and maintained in accordance with the specifications set forth in the respective plan approval (s) and the application(s) submitted for said plan approval (s) (as approved by the Department), and in accordance with any conditions set forth herein.

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).







Source ID: 006 Source Name: FEED LOADOUT

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01



### RESTRICTIONS.

48-00022

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### MONITORING REQUIREMENTS. III.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

#### ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



# 48-00022

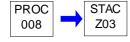


### **SECTION D.** Source Level Requirements

Source ID: 008 Source Name: PHOSTOXIN FUMIGATION

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 02



### I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).







#### SECTION E. **Source Group Restrictions.**

Group Name: **GROUP 01** Group Description: PM sources Sources included in this group

ID	Name
001	WHEAT RECEIVING
001A	WHEAT RECEIVING PITS 3 & 4
002	WHEAT HANDLING
002A	WHEAT HANDLING
003	WHEAT CLEANING
004	PHOSTOXIN FUMIGATION
005	BULK FLOUR LOADING
006	FEED LOADOUT

### RESTRICTIONS.

### **Emission Restriction(s).**

#### # 001 [25 Pa. Code §123.13]

### **Processes**

The permittee may not permit the emission into the outdoor atmosphere of particulate matter in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

#### # 002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.302]

# **Subpart DD - Standards of Performance for Grain Elevators**

### Standard for particulate matter.

- (a) On and after the 60th day of achieving the maximum production rate at which the affected facility will be operated, but no later than 180 days after initial startup, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere any gases which exhibit greater than 0 percent opacity from any:
  - (1) Column dryer with column plate perforation exceeding 2.4 mm diameter (ca. 0.094 inch).
  - (2) Rack dryer in which exhaust gases pass through a screen filter coarser than 50 mesh.
- (b) On and after the date on which the performance test required to be conducted by 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility except a grain dryer any process emission which:
  - (1) Contains particulate matter in excess of 0.023 g/dscm (ca. 0.01 gr/dscf).
  - (2) Exhibits greater than 0 percent opacity.
- (c) On and after the 60th day of achieving the maximum production rate at which the affected facility will be operated, but no later than 180 days after initial startup, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere any fugitive emission from:
- (1) Any individual truck unloading station, railcar unloading station, or railcar loading station, which exhibits greater than 5 percent opacity.
  - (2) Any grain handling operation which exhibits greater than 0 percent opacity.
  - (3) Any truck loading station which exhibits greater than 10 percent opacity.
  - (4) Any barge or ship loading station which exhibits greater than 20 percent opacity.
- (d) The owner or operator of any barge or ship unloading station shall operate as follows:
- (1) The unloading leg shall be enclosed from the top (including the receiving hopper) to the center line of the bottom pulley and ventilation to a control device shall be maintained on both sides of the leg and the grain receiving hopper.
- (2) The total rate of air ventilated shall be at least 32.1 actual cubic meters per cubic meter of grain handling capacity (ca. 40 ft3/bu).
- (3) Rather than meet the requirements of paragraphs (d)(1) and (2) of this section the owner or operator may use other methods of emission control if it is demonstrated to the Administrator's satisfaction that they would reduce emissions of particulate matter to the same level or less.







#### SECTION E. **Source Group Restrictions.**

### II. TESTING REQUIREMENTS.

48-00022

#### # 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

If requested by the Department, the permittee shall perform a stack test of the baghouse(s), in accordance with the provisions of 25 Pa. Code, Chapter 139, within time frame specified by the Department.

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.303]

**Subpart DD - Standards of Performance for Grain Elevators** 

Test methods and procedures.

- (a) In conducting the performance tests required in 60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in 60.8(b). Acceptable alternative methods and procedures are given in paragraph (c) of this section.
- (b) The owner or operator shall determine compliance with the particulate matter standards in 60.302 as follows:
- (1) Method 5 shall be used to determine the particulate matter concentration and the volumetric flow rate of the effluent gas. The sampling time and sample volume for each run shall be at least 60 minutes and 1.70 dscm (60 dscf). The probe and filter holder shall be operated without heaters.
  - (2) Method 2 shall be used to determine the ventilation volumetric flow rate.
  - (3) Method 9 and the procedures in 60.11 shall be used to determine opacity.
- (c) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:
- (1) For Method 5, Method 17 may be used.

### III. MONITORING REQUIREMENTS.

#### # 005 [25 Pa. Code §123.13]

**Processes** 

Each baghouse of this source group shall be equipped with a device for monitoring the pressure differential across the

### IV. RECORDKEEPING REQUIREMENTS.

### [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall keep a monthly record of:

- (1) Tons of wheat received, handled and processed into flour
- (2) Calculated emission of particulate matter per AP-42 emission factor.

All records shall be maintained in accordance with SECTION B: General State Only Requirenments, Condition #020.

### V. REPORTING REQUIREMENTS.

#### # 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall on semi-annually basis compile a report covering the previous six-month period for submission to the Department which shall include, but not be limited to, the following:

- (1) The total throughput of the wheat processed in each process (Source ID 001 thru 006) in tons.
- (2) The estimated actual emissions of Particulate Matter (PM) in tons per 12-month rolling sum.

### VI. WORK PRACTICE REQUIREMENTS.

#### # 008 [25 Pa. Code §123.13]

### **Processes**

The permittee shall keep on hand sufficient quantity of spare filters for the baghouses in order to be able to immediately replace any filters requiring replacement.

# 009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The sources and associated air cleaning devices shall be operated in compliance with the specifications and conditions of





### **SECTION E.** Source Group Restrictions.

this operating permit. Each source shall be operated and maintained in a manner consistent with good air pollution practices.

# # 010 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.304] Subpart DD - Standards of Performance for Grain Elevators Modifications.

- (a) The factor 6.5 shall be used in place of "annual asset guidelines repair allowance percentage," to determine whether a capital expenditure as defined by 60.2 has been made to an existing facility.
- (b) The following physical changes or changes in the method of operation shall not by themselves be considered a modification of any existing facility:
  - (1) The addition of gravity loadout spouts to existing grain storage or grain transfer bins.
  - (2) The installation of automatic grain weighing scales.
  - (3) Replacement of motor and drive units driving existing grain handling equipment.
  - (4) The installation of permanent storage capacity with no increase in hourly grain handling capacity.

### VII. ADDITIONAL REQUIREMENTS.

# # 011 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.300] Subpart DD - Standards of Performance for Grain Elevators Applicability and designation of affected facility.

- (a) The provisions of this subpart apply to each affected facility at any grain terminal elevator or any grain storage elevator, except as provided under 60.304(b). The affected facilities are each truck unloading station, truck loading station, barge and ship unloading station, barge and ship loading station, railcar loading station, railcar unloading station, grain dryer, and all grain handling operations.
- (b) Any facility under paragraph (a) of this section which commences construction, modification, or reconstruction after August 3, 1978, is subject to the requirements of this part.







#### SECTION E. **Source Group Restrictions.**

Group Name: **GROUP 02** Group Description: Fugitive sources

48-00022

Sources included in this group

Name

008 PHOSTOXIN FUMIGATION

### RESTRICTIONS.

### **Emission Restriction(s).**

#### # 001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The combined emissions for the HAP's from this source of group shall not exceed the following:

(1) Hazardous Air Pollutants (HAP's)- Less than 25 tons per year, and individual HAP's shall be less than 10 tons per year.

The emissions must be confirmed through usage of HAP's products, in each process.

### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

### IV. RECORDKEEPING REQUIREMENTS.

#### # 002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall demonstrate to the Department through the consumption of each HAP's product used in each process. The HAP's emission shall not exceed the emissions limit of Condition #001 above.

### V. REPORTING REQUIREMENTS.

#### # 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The individual emissions data for each hazardous pollutant shall be reported to the Department on a semi-annual basis. The report shall include, but not be limited to, the total of HAP's, with 12-month rolling sum of each HAP's.

The report shall be submitted to the Department within thirty (30) days of the close of the six-month period.

### VI. WORK PRACTICE REQUIREMENTS.

#### # 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The operation of these sources shall be in accordance with the manufacturers specification. The source shall be operated and maintained in accordance with good air pollution control practices.

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





# **SECTION F.** Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.





# **SECTION G.** Emission Restriction Summary.

No emission restrictions listed in this section of the permit.



### 48-00022



### SECTION H. Miscellaneous.

- (a) The Department received the operating permit application for this facility on 05/10/22. The facility is required to pay an Annual Operating Permit Maintenance Fee in accordance with Pennsylvania Code, Title 25, Chapter 127, Section 127.703(d). The Annual Maintenance Fee is due on or before December 31 of each year for the next calendar year
- (b) This is a Synthetic Minor Operating Permit.

On November 23, 2021, this operating permit was administratively amended to include newly applicable requirements from Plan Approval No. 48-00022A.



\*\*\*\*\* End of Report \*\*\*\*\*